Engineering and Technologies: Second-round sample tasks for the Open Doors Postgraduate Track

You will be asked to complete 36 tasks, including:

- 20 entry-level tasks, each correct answer worth 1 point;
- 12 intermediate-level tasks, each correctly answered task worth 3-4 points;

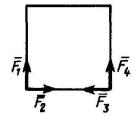
- 4 advanced tasks (constructed response), each correctly completed task valued at 9–11 points.

Evaluation criteria and standard answers are provided for the advanced tasks requiring constructed responses.

Engineering, mechanical

Task 1 Entry level (1 point)

Four forces $F_1 = F_4 = 10$ H, $F_2 = F_3 = 33$ N are applied to the vertices of the rectangle. Determine the modulus of the resultant of this system of forces.

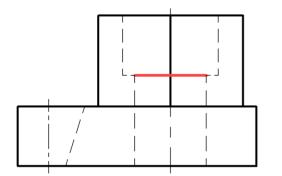


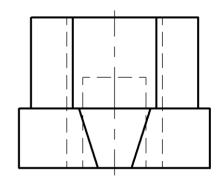
a) 10 N b) 20 N c) 40 N d) 0 N

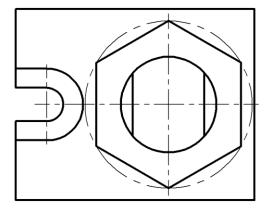
Answer: a.

Task 2 Entry level (1 point)

The drawing of the part shows 3 views: the front view, the left view and the top view. Specify what type of lines should be used in place of the red line shown in the front view.







a)	
b)	
c)	
d)	No line needed

- a) Answer a
- b) Answer b
- c) Answer c
- d) Answer d

Answer: d.

Task 3 Intermediate level (1 point)

Indicate which design document will be used to manufacture the product shown in the figure.

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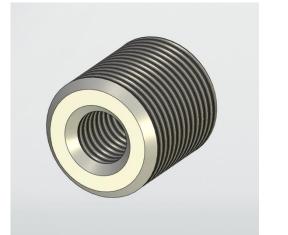


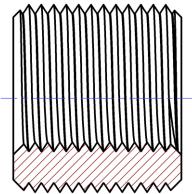
- a) installation drawing
- b) service manual
- c) working drawing of the part
- d) assembly drawing

Answer: c.

Task 4 Entry level (1 point)

The figures show an image of a threaded bushing. Indicate what threads are cut on it.





a) right-hand thread on the outside, left-hand thread on the inside

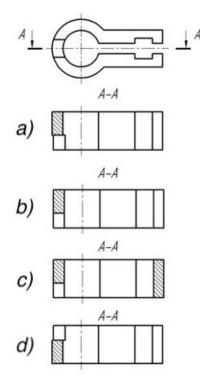
- b) right-hand threads on the outside and inside
- c) left-hand thread on the outside, right-hand thread on the inside
- d) left-hand threads on the outside and inside

Answer: a.



Task 5 Entry level (1 point)

The drawing shows a front view of the part and 4 horizontal section options A-A. Determine which one is correct.



Answer: a.

Task 6 Entry level (1 point)

What is equal to the upper deviation: 50-0,39?

- a) 50 b) +0,39
- c) 0
- d) -0,39

Answer: c.

Task 7 Entry level (1 point)

What material is used to make cores for casting moulds?



a) Sand and clay mixtureb) Woodc) Foamd) Cast irone) Steel

Answer: a.

Task 8 Intermediate level (3 points)

The point M motion is given by the equations:

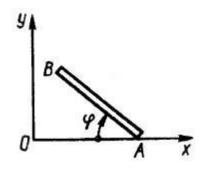
$$x(t) = 5t^{2} + 5t/3 - 3$$
, $y(t) = 3t^{2} + t + 3$ (cm)

Define its acceleration (cm/s^2) at the moment t = 2.0 (s). Write the answer in cm/s^2 to the nearest tenth.

Answer: 11.7

Task 9 Intermediate level (3 points)

Point B of a rod AB of length 2 m moves according to the equations $x_B = 4 \cdot \cos\left(\frac{1}{2}\pi t\right)$ (cm), $y_B = 0$, and the rod itself rotates in the Oxy plane according to the law $\varphi = 0.5\pi t$. Determine at time $t_1 = 0.5$ s the projection of the velocity vector of point A on the Oh axis. Write the answer in cm/s to three significant digits.

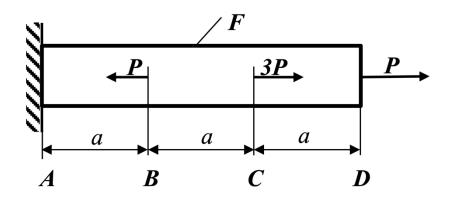


Answer: -2,22

Task 10 Intermediate level (3 points)

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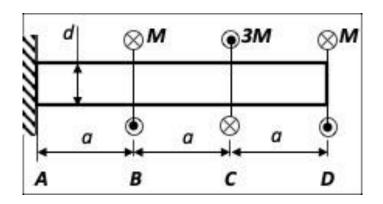
A bar of uniform section **F** with its left edge rigidly fixed in section **A** is loaded by local forces **P**, **3P** and **P** in sections **B**, **C** and **D** correspondingly ($\mathbf{P} = 5 \text{ kN}$). Find the maximum value (in modulus) of axial force N_x . Answer in kN in the answer field, rounded to the nearest integer value.



Answer: 20 kN

Task 11 Intermediate level (3 points)

A shaft of constant stiffness and round section with diameter d with its left edge rigidly fixed in section A is loaded by local torques M, 3M and M in sections B, C and D correspondingly ($M = 20 \text{ kN} \cdot \text{m}$). Find the maximum value (in modulus) of the torque M_x. Answer in kN•m in the answer field, rounded to the nearest integer value.

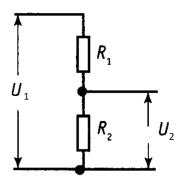


Answer: 40 kN·m

Task 12 Intermediate level (3 points)

 $R_1=10 \Omega$, $R_2=15 \Omega$, $U_1=30 V$. What is U_2 equal to? Write the answer in V, rounding up to an integer value.

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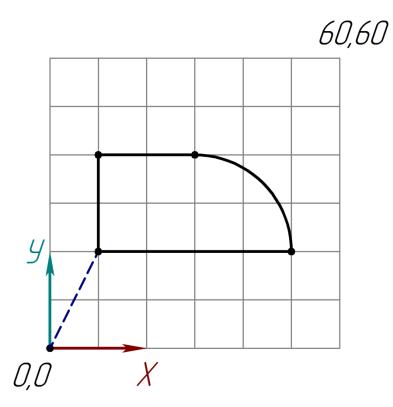


Answer: 18

Robotics

Task 13 Intermediate level (3 points)

The figure shows the tool path during CNC milling.



Indicate which of the G-CODE programs corresponds to it. Assume that the tool is initially located at point (0,0).

a) G91 G00 X10 Y20

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G01 X0 Y20 F200 G01 X20 Y0 G02 Y-20 I0 J-20 G01 X-40 b) G90 G00 X10 Y20 G01 X0 Y20 F200 G01 X20 G02 X20 Y-20 R20 G01 X-40 c) G91 G00 X10 Y20 G01 X0 Y20 F200 G01 X20 Y0 G02 X-20 Y-20 R20 G01 X-40

d) G90 G00 X10 Y20 G01 X10 Y40 F200 G01 X30 Y40 G02 X50 Y20 R20 G01 X10

Answer: a, d.

Task 14 Entry level (1 point)

What distance a point of mass m will travel along the Ox axis in time t = 1s if it moves under the action of a force $F_x = 12mt^2$ (N)? At time t₀ = 0, the coordinate x₀ = 3 m, velocity v_{x0} = 6 m/s.

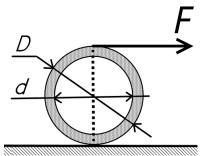
a) 3 m b) 6 m c) 10 m d) 25 m

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Answer: c.

Task 15 Intermediate level (3 points)

A force F = 100 N was applied to the upper part of a pipe located on a horizontal plane. The pipe has inner diameter d = 0.15 m, outer diameter D = 0.25 m and mass m = 40 kg. Determine the angular acceleration of the pipe. There is no slip between the pipe and the surface. Enter the answer in (pag/c^2) in the answer box, rounded to an integer value.



Answer: 59

Task 16 Advanced (11 points)

It is necessary to print bushings from PETG plastic on a 3D printer according to the provided drawing with the printing parameters specified in the table.

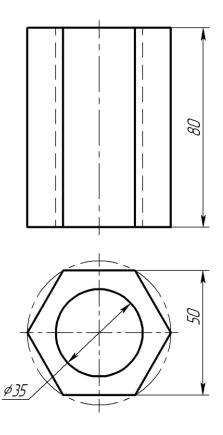
1) Calculate how many spools of plastic weighing 1 kg will be needed to print 1000 parts.

2) Consider the probability of defective printing of 3% (when printing three parts out of a hundred, they come off the substrate or a blockage occurs in the nozzle).

Line width: 0.4 mm; Layer thickness: 0.2 mm; Number of bottom/roof layers: 10; Number of perimeters: 5; Filling: 20%.

Be careful: the assessment will take into account the progress of the solution; writing only the answer is not enough.





Express the answer in grams, with an approximation to the nearest whole number.

When calculating, take π =3.14. The density of PETG material is taken as 1.27 g/cm³. The dimensions in the drawing are given in millimetres.

Solution:

The volume of a hexagonal prism with a cylindrical hole is calculated using the formula:

 $V = \frac{\sqrt{3}}{2}S^2h - \frac{1}{4}\pi D^2h$, where S is the distance between the opposite faces of the hexagonal prism (width across flats), D is the diameter of the cylindrical hole, and H is the height of the part.

To calculate, we need to calculate the volume of the part printed with 100% filling (walls, bottom, lid) – 3 points

and the internal volume of the part printed with 20% filling. -3 points.

The thickness of the side walls will be

 $L = s \cdot n_{st} = 0.4 \cdot 5 = 2 \text{ mm}$, where s is the line width, nst is the number of wall lines (perimeters).

The thickness of the bottom and lid can be calculated using the formula

 $H = h_l \cdot n_l = 0.2 \cdot 10 = 2 \text{ mm}$, where hl is the layer height, nl is the number of layers of the bottom and cover.

The volume of the part will be:

$$V = \frac{\sqrt{3}}{2} \cdot 50^2 \cdot 80 - \frac{1}{4} \cdot 3.14 \cdot 35^2 \cdot 80 = 96275 \ mm^3.$$

The internal volume printed by the filling is obtained by subtracting the thickness of the walls, bottom and roof:

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$$V_{int} = \frac{\sqrt{3}}{2} \cdot (50 - 2 \cdot 2)^2 \cdot (80 - 2 \cdot 2) - \frac{1}{4} \cdot 3.14 \cdot (35 + 2 \cdot 2)^2 \cdot (80 - 2 \cdot 2) = 48528 \ mm^3.$$

The external volume occupied by the walls, bottom and roof will be: $\frac{1}{2}$

 $V_{ext} = V - V_{int} = 47747 \ mm^3$

Thus, we can calculate the mass of the bushing as:

 $m = \rho V_{ext} + 0.2 \rho V_{int} = 73 g.$

For 1000 parts we will need 73 spools of plastic, but considering that 3% of parts may be printed with defects, we will need to print at least 1031 parts, which will require 76 spools.

Answer: 76

Assessment criteria:

Answer given: volume of the part printed with 100% filling (walls, bottom, lid) – 3 points The correct answer is the internal volume of the part, printed with 20% filling. – 3 points. The answer is given without taking into account defects with an error of ± 1 coil: $73\pm 1-3$ points; The correct answer is given taking into account compensation for defective parts: 76 - 11 points

Telecommunications

Task 17 Entry level (1 point)

What is the resistance at the terminals of the 10N sensor if the measured temperature of this sensor is 0 degrees Celsius?

a) 0 Ω
b) 10 Ω
c) 50 Ω
d) 100 Ω

Answer: b.

Task 18 Entry level (1 point)

How many seven-segment digital indicators will be required to indicate an integer range of values from -10 to 10?

a) 1

b) 2

c) 3

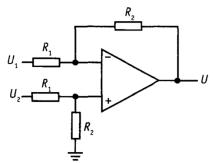
d) 4



Answer: c.

Task 19 Intermediate level (3 points)

What is the K gain of a differential amplifier if $R_1 = 10\Omega$, $R_2 = 20\Omega$, $U_1 = 5V$, $U_2 = -5$ V? Write the answer, rounding up to an integer value.



Answer: 2.

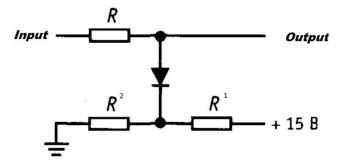
Task 20 Advanced (9 points)

You have at your disposal a rectifier diode, the opening voltage of which can be neglected, and a set of resistors $R=1k\Omega$, $R_1=1k\Omega$, $R_2=1.5k\Omega$, $R_3=2k\Omega$, $R_4=10k\Omega$, $R_5=20k\Omega$. Using a reference voltage source U = 15V, a resistor opening a rectifier diode R and the proposed values of resistors R_1 to R_5 , build a circuit of a diode limiter that does not exceed the output voltage of 14,3V. In the answer, give the circuit of the diode limiter and specify the values of the selected resistors.

Be careful: the assessment will take into account the progress of the solution; writing only the answer is not enough.

Solution:

The designed diode limiter circuit is as follows: 4 points for a correctly designed circuit.



The selection of resistors for the reference voltage divider to calculate the voltage rating of the limiter is done using the formula:

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DEMO VERSION OF THE SECOND ROUND TASKS

$$U = \frac{UR^2}{R^1 + R^2} = \frac{15 * 20000}{1000 + 20000} = 14,3B$$

resistor ratings must be selected to achieve the required voltage rating $R^1=1k\Omega$, $R^2=20k\Omega$

Answer: $R^1 = 1k\Omega$, $R^2 = 20k\Omega$.

Assessment criteria:

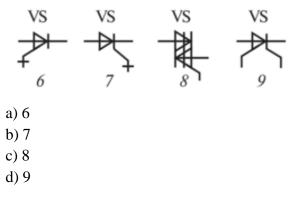
Correctly designed diode limiter circuit - 4 points.

Selection of resistors for the reference voltage divider to calculate the voltage rating of the limiter - 5 points.

Engineering, electrical & electronic

Task 21 Entry level (1 point)

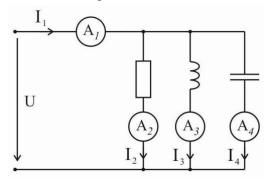
What is the picture of a diode symmetrical triac?



Answer: d.

Task 22 Entry level (1 point)

Find the reading of the device A_1 if $A_2 = 3A$, $A_3 = 6A$, $A_4 = 2A$.



a) 5A b) 11A ONE CLICK TO OPEN ALL DOORS



c) 1Ad) 7A

Answer: a.

Task 23 Intermediate level (3 points)

A three-phase asynchronous motor is connected to a three-phase network with a voltage of 380V, frequency f = 50 Hz according to the "triangle" scheme. Active power consumption P = 2.5 kW, power factor $\cos\varphi = 0.9$. Determine the total power consumption of the electric motor. Enter the result in VA in the answer box, rounded to an integer value.

Answer: 2782

Task 24 Advanced (11 points)

A linear electrical circuit is described by a transfer function of the form: $W(s) = \frac{100}{10S+10}$. Find the transition time for this circuit, provided that a single-step action is applied to its input. Introduce an inertia-free correction link into the chain so that the transient process time is reduced by 2 times. What is the correction factor?

Be careful: the assessment will take into account the progress of the solution; writing only the answer is not enough.

Solution:

Let us reduce the original transfer function (TF) $W(s) = \frac{100}{10S+10}$ to the canonical form: $W(s) = \frac{K}{TS+1}$ $W(s) = \frac{10}{1S+1}$, Dividing the numerator and denominator of the TF by 10, from the obtained TF in the second term of the time result is result to T 1 eccentricity.

the canonical form we can see that the time constant of the circuit is equal to T=1, respectively the time of the transient process t=3T = 3*1=3 s. (3 points) t

To find the correction factor to reduce the transient time, we will use the introduction of negative feedback into the original linear electric circuit. For convenience, let's pass from the initial RC to the transfer function of the circuit: $W(s) = \frac{10}{S+1}$. Using the formula for expressing the closed TF through the open loop TF we obtain: $W(s)_3 = \frac{W(s)_3}{1+K_{oc}W(s)}$. For the initial TF we obtain:

$$W(s)_{3} = \frac{\frac{10}{1S+1}}{1+K_{oc}\frac{10}{1S+1}} = \frac{10}{1*S+1+10*K_{oc}} = \frac{\frac{10}{1+10*K_{oc}}}{\frac{1}{1+10*K_{oc}}S+1},$$

the result is: $\frac{1}{1+10*K_{oc}} = \frac{1}{2}, 1+10*K_{oc} = 2, K_{oc} = 0,1.$

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Answer K_{oc}=0,1.

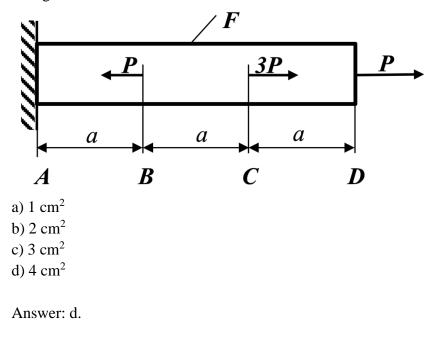
Assessment criteria:

Determined the transient time - 4 points. Obtaining the expression of the closed TF - 4 points. Determination of correction coefficient - 3 points.

Materials science, characterization & testing

Task 25 Entry level (1 point)

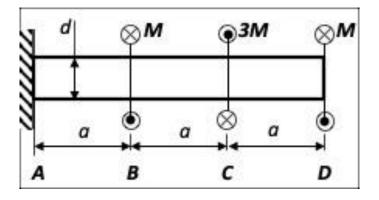
A bar of uniform section **F** with its left edge rigidly fixed in section **A** is loaded by local forces **P**, **3P** and **P** in sections **B**, **C** and **D** correspondingly (**P** = 10 kN). The allowable stress of bar material is $[\sigma] = 200$ MPa. Find the minimum value of **the F** section area, derived from the strength state condition.



Task 26 Entry level (3 points)

A shaft of constant stiffness and round section with diameter d with its left edge rigidly fixed in section **A** is loaded by local torques **M**, **3M** and **M** in sections **B**, **C** and **D** correspondingly (**M** = 10 kN·m). The allowable stress of bar material is $[\tau] = 200$ MPa. The sectional modulus of torsion **W**_P= π d³/16. Find the minimum value of shaft diameter **d** derived by strength state condition. Write the answer in cm rounded to tenths.

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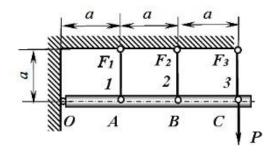


Answer: 12,7 cm.

Task 27 Advanced (11 points)

The beam OC is suspended on rods 1, 2, and 3 which are made of a material with a Young's modulus E. Rods have cross-sectional areas - F_1 , F_2 , and F_3 , respectively, and rods' length is **a**. The distance from the joint and between the rods is equal to **a**. The OC beam is considered an absolutely solid body compared to the rods. The left end of the beam at point O is attached to a rigid wall by a hinge-fixed support, and at point C it is loaded with force P. The weight of the beam in comparison with the force P is neglected. P = 28 kN, F1=F2=F3=F.

Determine the value of the longitudinal force N_1 in the rod 1. Enter the answer in (kN) rounded to an integer value in the response field.



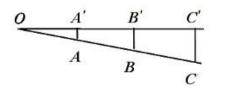
Solution:

Given that the beam is in equilibrium under the action of loads, we cut it out along the rods near the beam and write the equilibrium equation, assuming that all the rods experience tension.

$$\Sigma \mathbf{M}_0 = \mathbf{0} \implies \mathbf{N}_1 \cdot \mathbf{a} + \mathbf{N}_2 \cdot 2\mathbf{a} + \mathbf{N}_3 \cdot 3\mathbf{a} = \mathbf{P} \cdot 3\mathbf{a} \quad (1)$$

Build a deformed system. Under the action of force **P**, the beam **OC** will rotate around the hinge **O**. The amount of rotation of the beam is determined by the deformations of rods **1**, **2** and **3**. Due to the smallness of deformations, we can assume that any point of the beam moves





The position of the beam without load is shown in the drawing OC', and under load P - OC. Respectively, AA' is the elongation of the rod 1, BB' is 2 elongation of the rod and the CC' rod extension 3. You can record the geometric similarity of the elongation of the rods.

$$\Delta \mathbf{l}_2 = 2\Delta \mathbf{l}_1$$
 и $\Delta \mathbf{l}_3 = 3\Delta \mathbf{l}_1$ (2)

Express the elongation of rods through forces, lengths, and stiffness

$$\Delta l_1 = N_1 \cdot a / EF$$

$$\Delta l_2 = N_2 \cdot a / EF$$
 (3)

$$\Delta l_3 = N_3 \cdot a / EF$$

Replacing expressions for extensions (3) in (2) we get

$$N_2 = 2 N_1 \quad \text{i} \quad N_3 = 3 N_1 \tag{4}$$

Next, we substitute expressions (4) in (1)

$$\mathbf{N}_1 = \frac{3}{14} \cdot P \qquad \qquad \mathbf{N}_2 = \frac{6}{14} \cdot P \qquad \qquad \mathbf{N}_3 = \frac{9}{14} \cdot P \qquad (5)$$

By substituting the load value $\mathbf{P} = 28$ kN, we get the amount of force in the rod $1 - \mathbf{N}_1 = 6$ kN.

Answer: 6.

Assessment criteria:

Drawing with forces - 2 points. Equilibrium condition (1) is written - 3 points. The deformed system is constructed and condition (2) is written - 3 points. Solved the system (3), (4) and obtained the correct answer - 3 points.

Task 28 Entry level (1 point)

What is called the tensile strength?

a) The maximum size of a body at which it fails

- b) The minimum stress that occurs in a body before it fractures
- c) A physical quantity that indicates at what external force acting on a substance a body fails.

d) The maximum stress that occurs in a body before it fractures

Answer: d.



Nuclear science & technology

Task 29 Entry level (1 point)

An electron e^{-} has momentum p. The de Broglie wavelength of this electron is determined by the formula:

a) p/hb) h/pc) $\frac{h}{pc}$ d) $\frac{h}{ep}$

Answer: b.

Task 30 Entry level (1 point)

What is the wavelength of the X-ray characteristic line for K_{α} aluminium $\binom{27}{13}Al$:

a) 844 pmb) 100 pmc) 11,0 pm

d) 0.88 pm

Answer: b.

Task 31 Entry level (1 point)

The fission of a uranium nucleus produces two fragments and free neutrons $|^{235}_{92}U + {}^{1}_{0}n \rightarrow {}^{145}_{56}Ba + {}^{M}_{Z}X + 3{}^{1}_{0}n + 200M\Im B$ Identify the second fragment.

a) $\begin{bmatrix} 137\\55}Cs \\ b \end{bmatrix} \begin{bmatrix} 140\\54}Xe \\ c \end{bmatrix} \begin{bmatrix} 88\\36}Kr \\ d \end{bmatrix} \begin{bmatrix} 108\\44}Ru \end{bmatrix}$

Answer: c.



Task 32 Intermediate level (4 points)

Helium is produced by the radioactive alpha decay of radium ${}^{226}_{88}$ Ra. What amount of helium is formed in 40 years from 1.0 grams of radium if the half-life of ${}^{226}_{88}$ Ra is 1600 years? State the answer in µg to the nearest hundredth.

Answer: 0.44

Automation & control systems

Task 33 Entry level (1 point)

Which differential equation gives a mathematical description of the aperiodic link?

$$\begin{array}{c|c} 1 & T\dot{y}(t) + y(t) = kx(t) \\ \hline 2 & T_2^2 \ddot{y}(t) + T_1 \dot{y}(t) + y(t) = kx(t), T_1 \geqslant 2T_2 \\ \hline 3 & T^2 \ddot{y}(t) + 2\xi T \dot{y}(t) + y(t) = kx(t), 0 < \xi < 1 \\ \hline 4 & y(t) = k \left[T \dot{x}(t) + x(t) \right] \\ \hline 5 & y(t) = k \left[T^2 \ddot{x}(t) + 2\xi T \dot{x}(t) + x(t) \right] \\ \hline 6 & y(t) = kx(t) \\ \end{array}$$

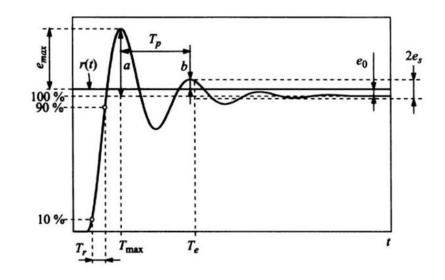
- a) 1
- b) 2
- c) 3
- d) 4
- e) 5
- f) 6

Answer: a.

Task 34 Entry level (1 point)

Using the graph of the transient process, estimate its degree of attenuation $\overline{\psi}$ if a=4,b=3.

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a) 1

b) 1/3

c) 1/4

d) 12

Answer: c.

Task 35 Entry level (1 point)

The inertia-free link with K = 10 was covered by rigid negative feedback with a coefficient of 0,25. What is the gain factor of the resulting system?

- a) 0,476
- b) 0,909
- c) 1

d) 1,476

e) 2,857

f) 11,110

Answer: e.

Task 36 Intermediate level (4 points)

For a dynamic system model presented in the form of state variables, find the eigenvalues of the matrix A

$$\frac{dx_1}{dt} = 4x_1 + 4x_2 + u$$
$$\frac{dx_2}{dt} = 3x_1$$

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- a) 2
- b) 0
- c) 2
- d) 4
- e) 6
- f) 8

Answer: a, e.

